



Loctite "271" Adhesive Sealant (92-809819)
 2-4-C w/Teflon (92-825407A12)

Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
-	1667	9011G16	GEAR HOUSING	1	(LONG) BLACK	
-	1667	9011G14	GEAR HOUSING	1	(LL) BLACK	
-	1667	9011G17	GEAR HOUSING	1	(LONG) GRAY	
-	1667	9011G15	GEAR HOUSING	1	(LL) GRAY	
1	1667	9011G 8	GEAR HOUSING ASSEMBLY	1	(BLACK)	
1	1667	9011G 9	GEAR HOUSING ASSEMBLY	1	(GRAY)	
43	31	30894A 1	TAPERED ROLLER BEARING A	1		
44		NSS	CUP	1		7
45	43	850033A 2	FORWARD GEAR (30 TEETH)	1		
46	31	30895	ROLLER BEARING	1		
47		850315A 1	CAM FOLLOWER ASSEMBLY	1		
48	30	44530	BALL	3		
49		NSS	SLIDE	1		7
50	24	850327	SPRING	1		
51	52	850048	CLUTCH	1		
52	17	30632	CROSS PIN	1		
53	24	30893	SPRING	1		
54	44	850308	PROPELLER SHAFT	1		
55	43	850034	REVERSE GEAR (30 TEETH)	1		
		12596A 2	BEARING CARRIER ASSEMBLY	1		
57	25	97386	O-RING	1		14
58	31	30956	ROLLER BEARING	1		
59	26	70080	OIL SEAL	1	(INNER)	14
60	26	70081	OIL SEAL	1	(OUTER)	14
61	31	12578	ROLLER BEARING	1		
62	12	12577	THRUST WASHER	1		
63	31	12576	THRUST BEARING	1		
64	16	42917 2	STUD	2		
65	12	855941	WASHER	2		
66	11	40119 8	NUT	2		
67	15	44491A 1	SHIM ASSEMBLY	1		
68		NSS	THREAD INSERT	2		7
69		NSS	DECAL	1		7
70		13191A 1	THRUST HUB ASSEMBLY	1		
71	11	52707A 1	PROPELLER NUT ASSEMBLY	1		
72	14	816629	TAB WASHER	1		
-	26	43035A 4	SEAL KIT	1		